

WHAT IS CLAIMED IS:

1                    1.        A method for depositing a film on a substrate disposed in a substrate  
2        processing chamber, the substrate having a trench formed between adjacent raised surfaces,  
3        the method comprising:  
4                    depositing a first portion of the film over the substrate from a first gaseous  
5        mixture flowed into the processing chamber by chemical-vapor deposition;  
6                    thereafter, etching the first portion by flowing an etchant gas comprising a  
7        halogen precursor, a hydrogen precursor, and an oxygen precursor into the process chamber;  
8        and  
9                    thereafter, depositing a second portion of the film over the substrate from a  
10       second gaseous mixture flowed into the processing chamber by chemical-vapor deposition.

1                    2.        The method recited in claim 1 wherein the hydrogen precursor  
2        comprises H<sub>2</sub>.

1                    3.        The method recited in claim 1 wherein the halogen precursor  
2        comprises a fluorine precursor.

1                    4.        The method recited in claim 3 wherein the fluorine precursor  
2        comprises NF<sub>3</sub>.

1                    5.        The method recited in claim 4 wherein:  
2                    the substrate includes a silicon nitride layer; and  
3                    etching the first portion comprises adjusting a flow rate of the hydrogen  
4        precursor and a flow rate of the NF<sub>3</sub> to control a relative concentration of NO and F in the  
5        processing chamber.

1                    6.        The method recited in claim 3 wherein the fluorine precursor  
2        comprises F<sub>2</sub>.

1                    7.        The method recited in claim 3 wherein the fluorine precursor  
2        comprises SiF<sub>4</sub>.

1                    8.        The method recited in claim 1 wherein the hydrogen precursor and the  
2        oxygen precursor are comprised by a single compound.

- 1                    9.        The method recited in claim 8 wherein the single compound is  $H_2O$ .
- 1                    10.      The method recited in claim 8 wherein the single compound is  $H_2O_2$ .
- 1                    11.      The method recited in claim 1 wherein etching the first portion  
2 comprises maintaining a plasma formed from the etchant gas.
- 1                    12.      The method recited in claim 11 wherein the plasma is a high-density  
2 plasma.
- 1                    13.      The method recited in claim 11 wherein the etchant gas further  
2 comprises an inert sputtering agent.
- 1                    14.      The method recited in claim 13 wherein the inert sputtering agent  
2 comprises Ar.
- 1                    15.      The method recited in claim 13 wherein the inert sputtering agent  
2 comprises He.
- 1                    16.      The method recited in claim 13 wherein etching the first portion is  
2 performed with a sputter/removal ratio between 0.0 and 0.8, the sputter/removal ratio  
3 corresponding to a ratio of a volume of material removed by sputtering to a total volume of  
4 material removed by a combination of sputtering and chemical etching.
- 1                    17.      The method recited in claim 11 wherein:  
2 depositing the first portion of the film comprises maintaining a plasma formed  
3 from the first gaseous mixture; and  
4 depositing the second portion of the film comprises maintaining a plasma  
5 formed from the second gaseous mixture.
- 1                    18.      The method recited in claim 11 further comprising biasing the plasma  
2 towards the substrate.
- 1                    19.      The method recited in claim 1 wherein etching the first portion  
2 comprises flowing the hydrogen precursor at different flow rates to different parts of the  
3 processing chamber to effect a radially nonuniform etching distribution over the substrate.

1                   20.     A method for depositing a silicate glass film on a substrate disposed in  
2 a substrate processing chamber, the substrate having a trench formed between adjacent raised  
3 surfaces, the method comprising:

4                   depositing a first portion of the silicate glass film over the substrate by  
5 forming a plasma from a first gaseous mixture flowed into the processing chamber, the first  
6 gaseous mixture comprising a silicon-containing gas and an oxygen-containing gas;

7                   thereafter, etching the first portion by forming a plasma from an etchant gas  
8 mixture flowed into the processing chamber, the etchant gas mixture comprising a fluorine-  
9 containing gas, H<sub>2</sub>, and O<sub>2</sub>; and

10                  thereafter, depositing a second portion of the silicate glass film over the  
11 substrate by forming a plasma from a second gaseous mixture flowed into the processing  
12 chamber, the second gaseous mixture comprising the silicon-containing gas and the oxygen-  
13 containing gas.

1                   21.     The method recited in claim 20 wherein the fluorine-containing gas  
2 comprises NF<sub>3</sub>.

1                   22.     The method recited in claim 21 wherein:  
2 the substrate includes a silicon nitride layer; and  
3 etching the first portion comprises adjusting flow rates of the NF<sub>3</sub>, H<sub>2</sub>, and O<sub>2</sub>  
4 to control a relative concentration of NO and F in the processing chamber.

1                   23 .    The method recited in claim 20 wherein the etchant gas mixture further  
2 comprises an inert sputtering agent.

1                   24.     The method recited in claim 20 wherein etching the first portion  
2 further comprises biasing the plasma formed from the etchant gas towards the substrate.

1                   25.     The method recited in claim 20 wherein etching the first portion  
2 comprises flowing the H<sub>2</sub> at different flow rates to different parts of the processing chamber  
3 to effect a radially nonuniform etching distribution over the substrate.

1                   26.     A method for depositing a film on a substrate disposed in a substrate  
2 processing chamber, the substrate having a trench formed between adjacent raised surfaces,  
3 the method comprising:

4                    depositing a first portion of the film over the substrate by forming a plasma  
5                    from a first gaseous mixture flowed into the processing chamber;  
6                    thereafter, etching the first portion by forming a plasma from an etchant gas  
7                    mixture flowed into the processing chamber, the etchant gas mixture comprising a first  
8                    precursor gas reactive with the film, a second precursor gas reactive with the first precursor  
9                    gas, and an inert sputtering agent flowed into the processing chamber at respective flow rates  
10                    to control relative isotropic and anisotropic contributions to the etching; and  
11                    thereafter, depositing a second portion of the film by forming a plasma from a  
12                    second gaseous mixture.

1                    27.     The method recited in claim 26 wherein etching the first portion  
2                    further comprises biasing the plasma formed from the etchant gas towards the substrate.

1                    28.     The method recited in claim 26 wherein etching the first portion  
2                    comprises flowing the second precursor gas to provide a different distribution within the  
3                    processing chamber than the first precursor gas, thereby effecting a nonuniform etching  
4                    distribution over the substrate.